



# 1200V 15A Field Stop Fast IGBT

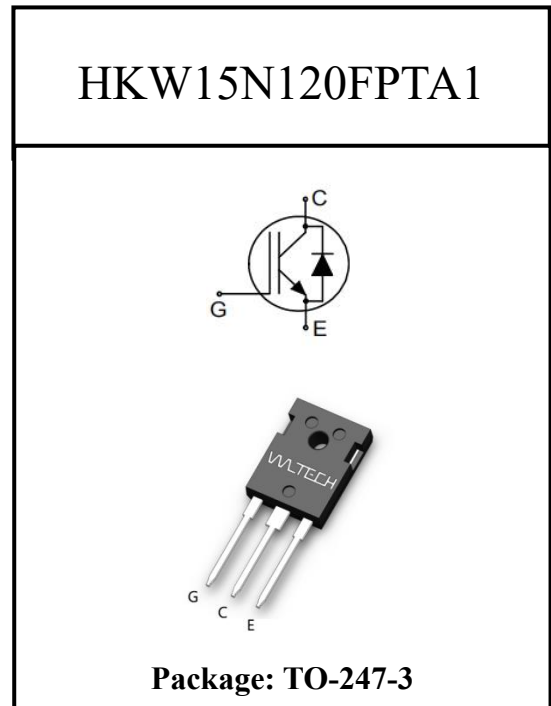
(Integrated FRD)

## 1. Product Features:

- Ultra-low static losses
- Internal integrated fast&soft recovery anti-parallel FRD
- Maximum junction temperature 175°C
- 10µs short circuit Capability
- Qualified according to JEDEC
- RoHS compliant: Pb-Free including Lead plating and solder

## 2. Product Applications

- Solar String Inverter
- Uninterruptible Power Inverter Supplies (UPS)
- Welding



## 3. Typical Performance Parameters

Tab.1. Typical Performance Parameters

Type	$V_{CE}$	$I_C$	$V_{CEsat}$ $T_{vj} = 25^\circ C$	$T_{vjmax}$	Marking	Package
HKW15N120FPTA1	1200V	15A	1.56V	175°C	HKW15N120FPTA1	TO-247-3

## 4. Maximum Ratings

**Tab.2. Maximum Ratings**

Parameters	Symbol	Value	Unit
Collector-emitter voltage	$V_{CE}$	1200	V
DC collector current (limited by $T_{vjmax}$ and bond wire )	$I_C$	30.0 ( $T_c = 25^\circ\text{C}$ ) 15.0 ( $T_c = 110^\circ\text{C}$ )	A
Pulsed collector current ( $t_p$ limited by $T_{vjmax}$ .)	$I_{Cpuls}$	60	A
Turn off safe operating area ( $V_{CE} \leq 1200\text{V}$ , $T_{vj} \leq 175^\circ\text{C}$ )	-	60	A
Diode forward current (limited by $T_{vjmax}$ )	$I_F$	15.0 ( $T_c = 110^\circ\text{C}$ )	A
Diode pulse current ( $t_p$ limited by $T_{vjmax}$ .)	$I_{Fpuls}$	60.0 ( $T_c = 25^\circ\text{C}$ )	A
Gate-emitter voltage	$V_{GE}$	$\pm 20$	V
Power dissipation	$P_{tot}$	333.0 ( $T_c = 25^\circ\text{C}$ ) 122.0 ( $T_c = 120^\circ\text{C}$ )	W
Operating junction temperature	$T_{vj}$	-40 to +175	$^\circ\text{C}$
Storage temperature	$T_{stg}$	-55 to +150	$^\circ\text{C}$
Short circuit withstand time <sub>1</sub> ) $V_{GE} = 15\text{V}$ , $V_{CC} \leq 600\text{V}$ , $T_{j,start} \leq 150^\circ\text{C}$	$t_{sc}$	10	$\mu\text{s}$
Soldering temperature, (wave soldering 1.6mm from case for 10s)		260	$^\circ\text{C}$
Mounting torque (M3 screw) (Maximum of mounting processes: 3)	$M$	0.6	Nm

## 5. Thermal Properties

**Tab.3. Thermal Properties**

Parameters	Symbol	Max. value	Unit
IGBT thermal resistance (junction - case)	$R_{th(j-c)}$	0.45	$^\circ\text{C/W}$
Diode thermal resistance (junction - case)	$R_{th(j-c)}$	1.01	$^\circ\text{C/W}$
Thermal resistance (junction – ambient )	$R_{th(j-a)}$	40	$^\circ\text{C/W}$

## 6. Electrical Characteristics

**Tab.4. Static Characteristic ( $T_{vj} = 25^{\circ}\text{C}$ , unless otherwise specified)**

Parameters	Symbol	Conditions	Min. value	Typ. value	Max. value	Unit
Collector-emitter breakdown voltage	$V_{(BR)CES}$	$V_{GE} = 0\text{V}, I_C = 1\text{mA}$	1200	-	-	V
Collector-emitter saturation voltage	$V_{CEsat}$	$V_{GE} = 15\text{V}, I_C = 15\text{A}$ $T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 175^{\circ}\text{C}$	- -	1.56 2.05	2.15 -	V
Diode forward voltage	$V_F$	$V_{GE} = 0\text{V}, I_F = 15\text{A}$ $T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 175^{\circ}\text{C}$	- -	1.95 1.5	2.5 -	V
Gate-emitter threshold voltage	$V_{GE(th)}$	$I_C = 0.375\text{mA}, V_{CE} = V_{GE}$	5.1	6.03	6.8	V
Zero gate voltage collector current	$I_{CES}$	$V_{CE} = 1200\text{V}, V_{GE} = 0\text{V}$ $T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 175^{\circ}\text{C}$	- -	- -	250 2500	$\mu\text{A}$
Gate-emitter leakage current	$I_{GES}$	$V_{CE} = 0\text{V}, V_{GE} = 20\text{V}$	-	-	200	nA
Transconductance	$g_{fs}$	$V_{CE} = 20\text{V}, I_C = 15.0\text{A}$	-	10.0	-	S

**Tab.5. Dynamic Characteristic ( $T_{vj} = 25^{\circ}\text{C}$ , unless otherwise specified)**

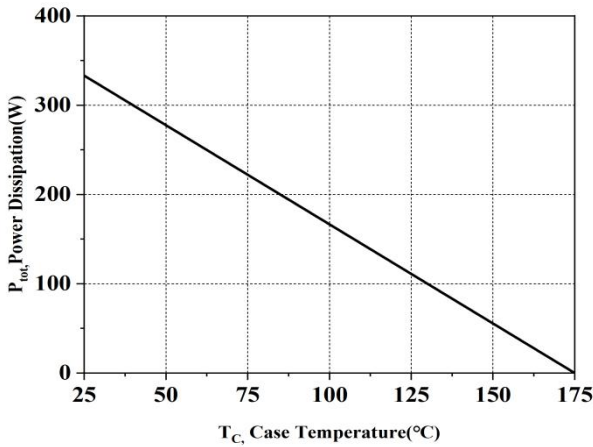
Parameters	Symbol	Conditions	Min. value	Typ. value	Max. value	Unit
Input capacitance	$C_{ies}$	$V_{CE} = 25\text{V}, V_{GE} = 0\text{V}$ $f = 1\text{MHz}$	-	3500	-	pF
Output capacitance	$C_{oes}$		-	98	-	
Reverse transfer capacitance	$C_{res}$		-	24	-	
Gate-charge	$Q_g$	$V_{CE} = 960\text{V}, I_C = 15.0\text{A},$ $V_{GE} = 15\text{V}$	-	120	-	nC

**Tab.6. Switching Characteristic (Inductive load)**

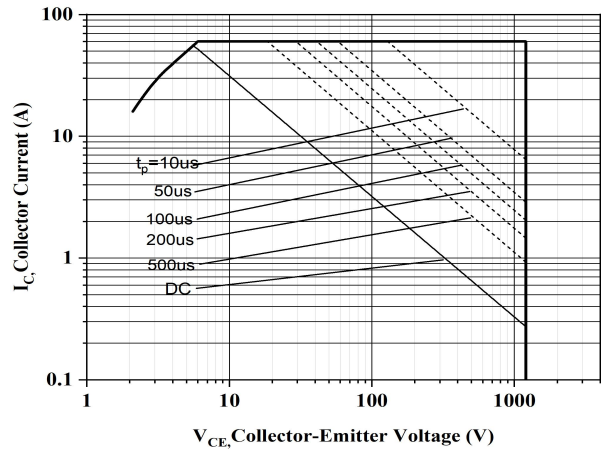
Parameters	Symbol	Conditions	Min. value	Typ. value	Max. value	Unit
IGBT Characteristic, at $T_{vj} = 25^{\circ}\text{C}$						
Turn-on delay time	$t_{d(on)}$	$T_{vj} = 25^{\circ}\text{C}$ , $V_{CC} = 600\text{V}$ , $I_C = 15.0\text{A}$ , $V_{GE} = 0.0/15.0\text{V}$ , $R_G = 30.0\Omega$ Inductive load	-	72	-	ns
Rise time	$t_r$		-	40	-	
Turn-off delay time	$t_{d(off)}$		-	296	-	
Fall time	$t_f$		-	268	-	
Turn-on energy	$E_{on}$	Energy losses include "tail" and diode reverse recovery.	-	1.174	-	mJ
Turn-off energy	$E_{off}$		-	1.092	-	
Total switching energy	$E_{ts}$		-	2.267	-	
Diode Characteristic, at $T_{vj} = 25^{\circ}\text{C}$						
Diode reverse recovery time	$t_{rr}$	$T_{vj} = 25^{\circ}\text{C}$ , $V_R = 600\text{V}$ , $I_F = 15.0\text{A}$ , $di_F/dt = 600\text{A}/\mu\text{s}$	-	234	-	ns
Diode reverse recovery charge	$Q_{rr}$		-	0.984	-	$\mu\text{C}$
Diode peak reverse recovery current	$I_{rrm}$		-	14.4	-	A
Diode peak rate of fall of reverse Recovery current during tb	$di_{rr}/dt$		-	-756	-	$\text{A}/\mu\text{s}$

**Tab.7. Switching Characteristic (Inductive load)**

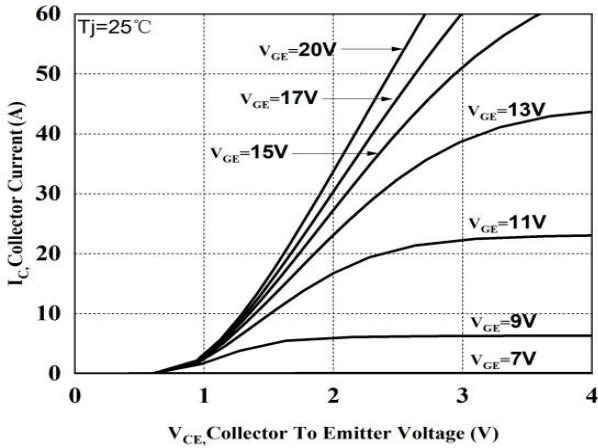
Parameters	Symbol	Conditions	Min. value	Typ. value	Max. value	Unit
IGBT Characteristic, at $T_{vj} = 175^{\circ}\text{C}$						
Turn-on delay time	$t_{d(on)}$	$T_{vj} = 175^{\circ}\text{C}$ , $V_{CC} = 600\text{V}$ , $I_C = 15.0\text{A}$ , $V_{GE} = 0.0/15.0\text{V}$ , $R_G = 30.0\Omega$ , Inductive load	-	65	-	ns
Rise time	$t_r$		-	50	-	
Turn-off delay time	$t_{d(off)}$		-	322	-	
Fall time	$t_f$		-	444	-	
Turn-on energy	$E_{on}$	Energy losses include "tail" and diode reverse recovery.	-	1.614	-	mJ
Turn-off energy	$E_{off}$		-	1.646	-	
Total switching energy	$E_{ts}$		-	3.26	-	
Diode Characteristic, at $T_{vj} = 175^{\circ}\text{C}$						
Diode reverse recovery time	$t_{rr}$	$T_{vj} = 175^{\circ}\text{C}$ , $V_R = 600\text{V}$ , $I_F = 15.0\text{A}$ , $di_F/dt = 600\text{A}/\mu\text{s}$	-	405	-	ns
Diode reverse recovery charge	$Q_{rr}$		-	3.6	-	$\mu\text{C}$
Diode peak reverse recovery current	$I_{rrm}$		-	26.6	-	A
Diode peak rate of fall of reverse Recovery current during tb	$di_{rr}/dt$		-	-481	-	$\text{A}/\mu\text{s}$



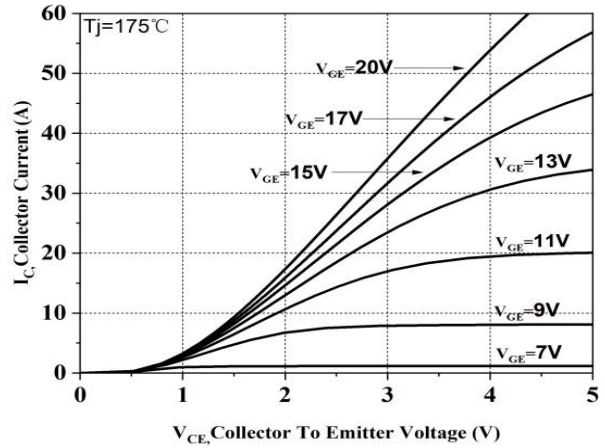
**Fig.1. Power dissipation as a function of case temperature ( $T_j \leq 175^\circ\text{C}$ )**



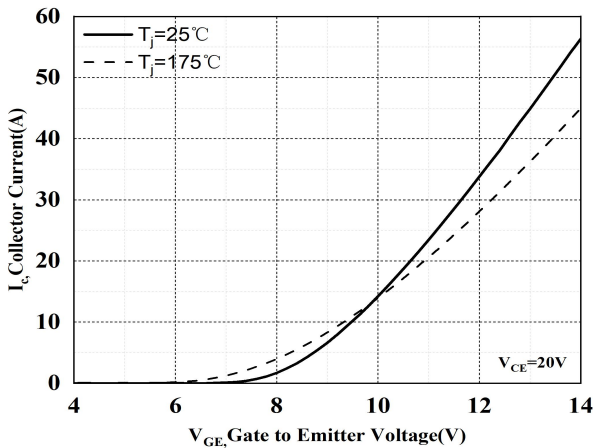
**Fig.2. Forward bias safe operating area ( $D = 0, T_C = 25^\circ\text{C}, T_j \leq 175^\circ\text{C}, V_{GE} = 15\text{V}$ )**



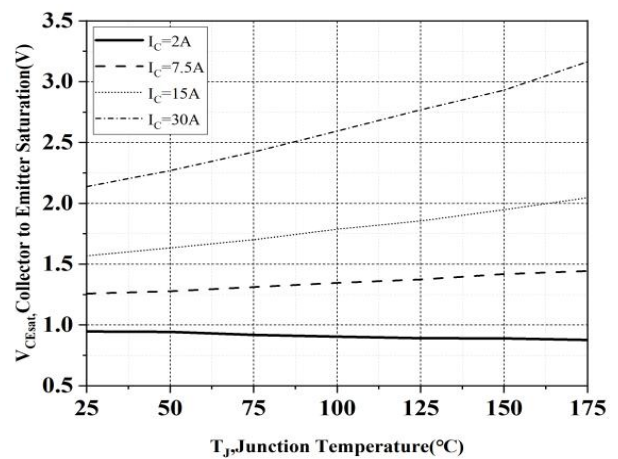
**Fig.3. Typical output characteristics ( $T_j = 25^\circ\text{C}$ )**



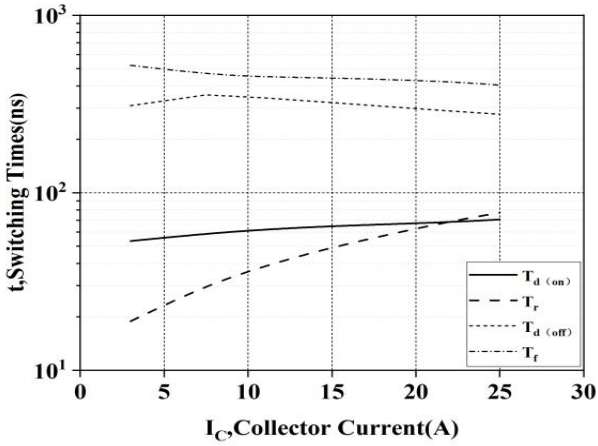
**Fig.4. Typical output characteristics ( $T_j = 175^\circ\text{C}$ )**



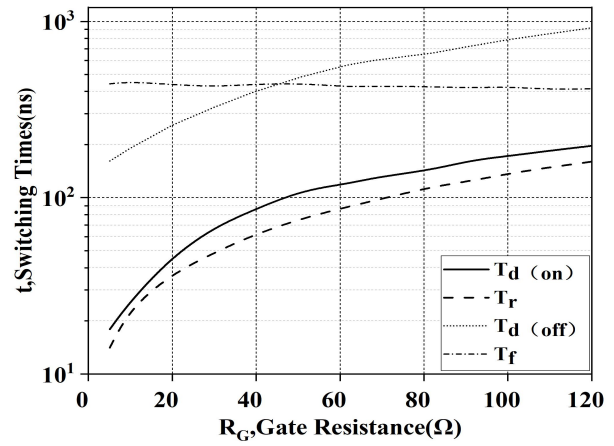
**Fig.5. Typical transfer characteristic**



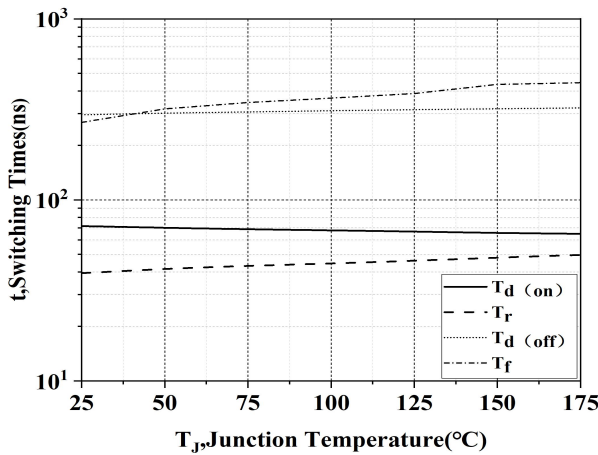
**Fig.6. Typical collector-emitter saturation voltage vs. junction temperature ( $V_{GE} = 15\text{V}$ )**



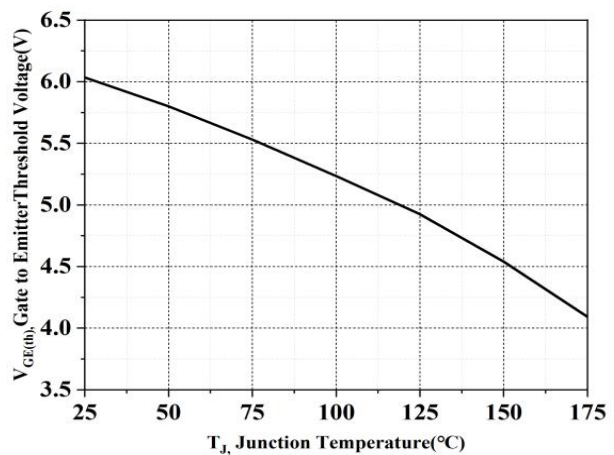
**Fig.7. Typical switching times vs. collector current**  
( $T_j = 175^\circ\text{C}$ ,  $V_{CE} = 600\text{V}$ ,  $V_{GE} = 15/0\text{V}$ )



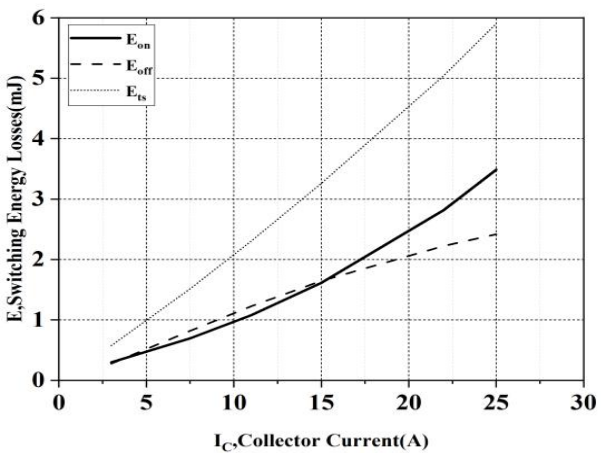
**Fig.8. Typical switching times vs. gate Resistor**  
( $T_j = 175^\circ\text{C}$ ,  $V_{CE} = 600\text{V}$ ,  $V_{GE} = 15/0\text{V}$ ,  $I_C = 15\text{A}$ )



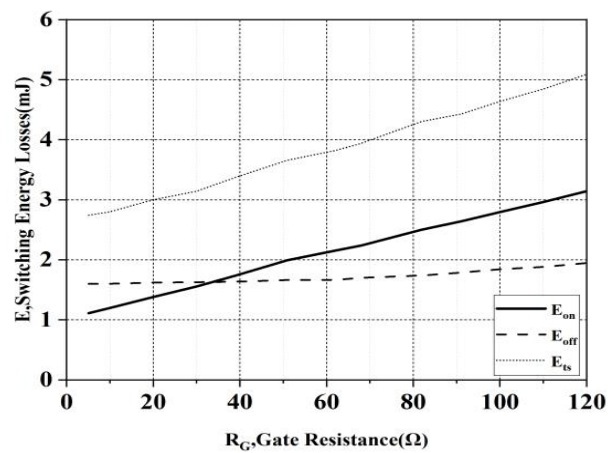
**Fig.9. Typical switching times vs. junction temperature**  
( $V_{CE} = 600\text{V}$ ,  $V_{GE} = 15/0\text{V}$ ,  $I_C = 15\text{A}$ )



**Fig.10. Gate-emitter threshold voltage vs. junction temperature**  
( $I_C = 0.375\text{mA}$ )

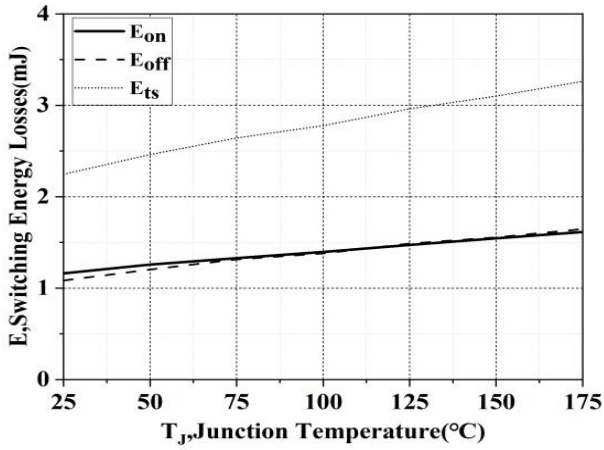


**Fig.11. Typical switching energy losses as a function of collector current**  
( $T_j = 175^\circ\text{C}$ ,  $V_{CE} = 600\text{V}$ ,  $V_{GE} = 15/0\text{V}$ )



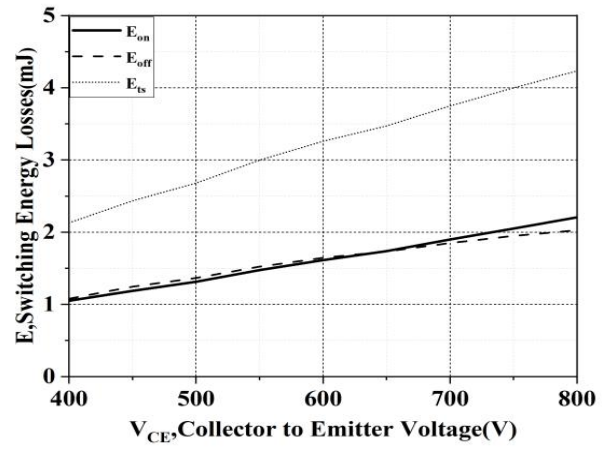
**Fig.12. Typical switching energy losses as a function of gate resistor**  
( $T_j = 175^\circ\text{C}$ ,  $V_{CE} = 600\text{V}$ ,  $V_{GE} = 15/0\text{V}$ ,  $I_C = 15\text{A}$ )





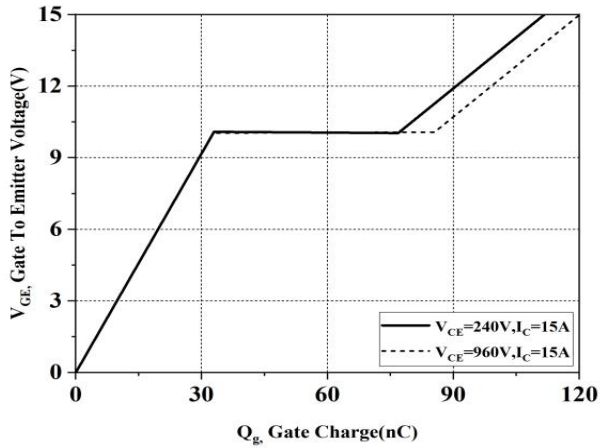
**Fig.13. Typical switching energy losses as a function of junction temperature**

(Inductive load,  $V_{CE} = 600V$ ,  $V_{GE} = 15/0V$ ,  $I_C = 15A$ )

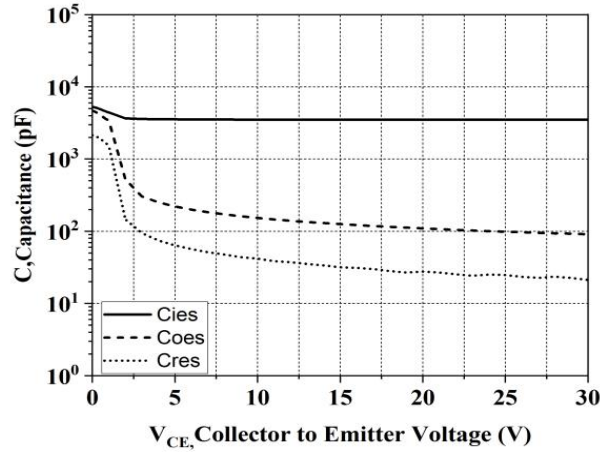


**Fig.14. Typical switching energy losses as a function of collector emitter voltage**

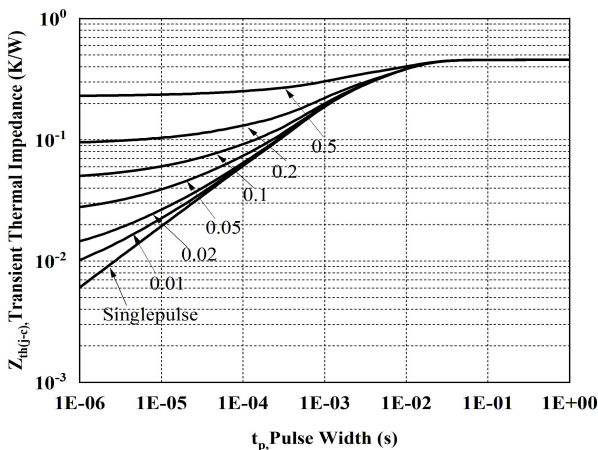
(Inductive load,  $T_j = 175^\circ C$ ,  $V_{GE} = 15/0V$ ,  $I_C = 15A$ )



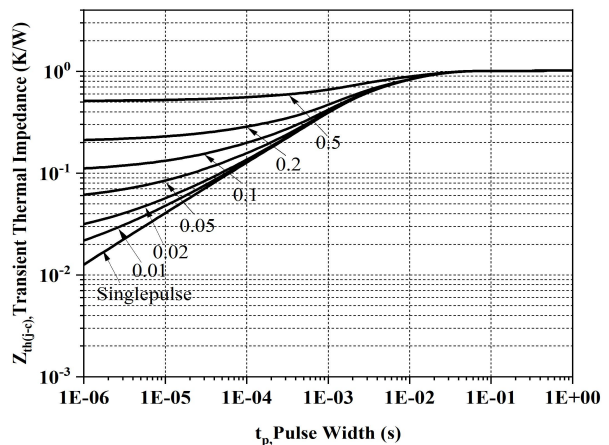
**Fig.15. Typical gate charge**



**Fig.16. Typical capacitance as a function of collector-emitter voltage**  
( $V_{GE} = 0V$ ,  $f = 1MHz$ )



**Fig.17. IGBT transient thermal impedance**  
( $D = t_p/T$ )



**Fig.18. Transient thermal impedance of diode**  
( $D = t_p/T$ )



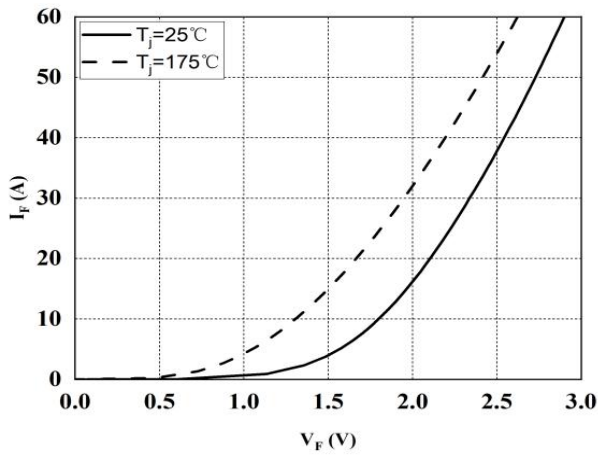


Fig.19. Typical diode forward current as a function of forward voltage

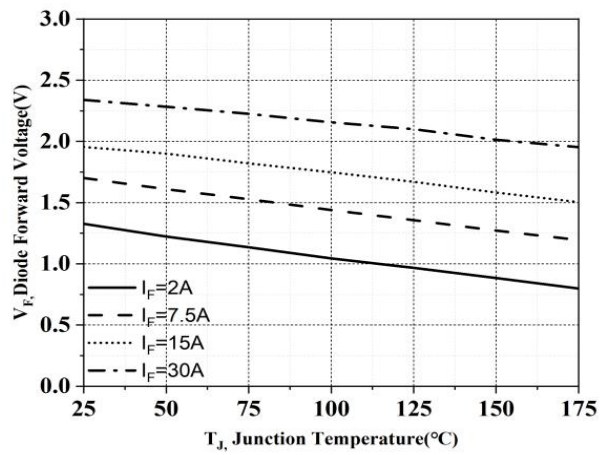


Fig.20. Typical diode forward voltage as a function of junction temperature

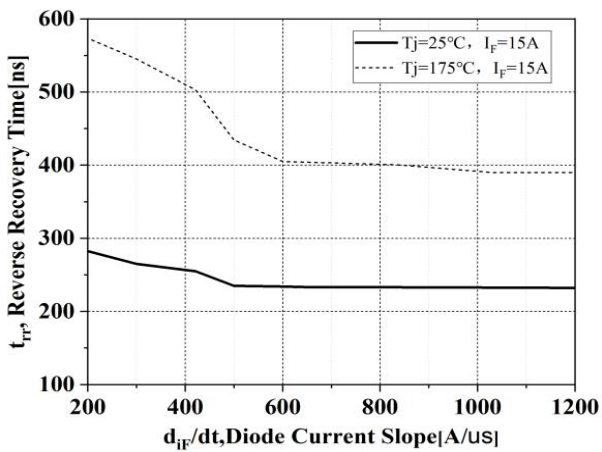


Fig.21. Typical reverse recovery time as a function of diode current slope (VR=600V)

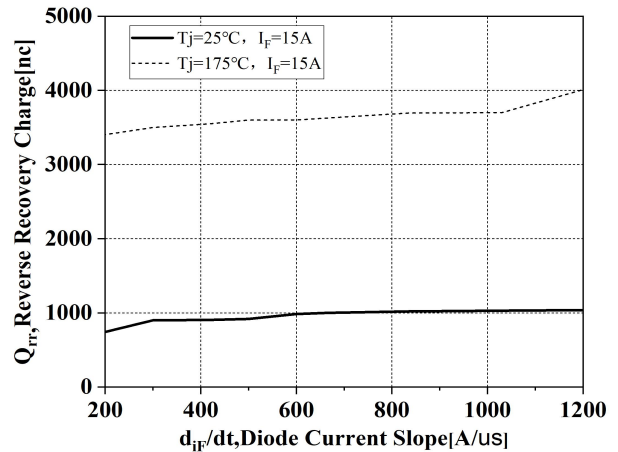


Fig.22. Typical reverse recovery charge as a function of diode current slope (VR=600V)

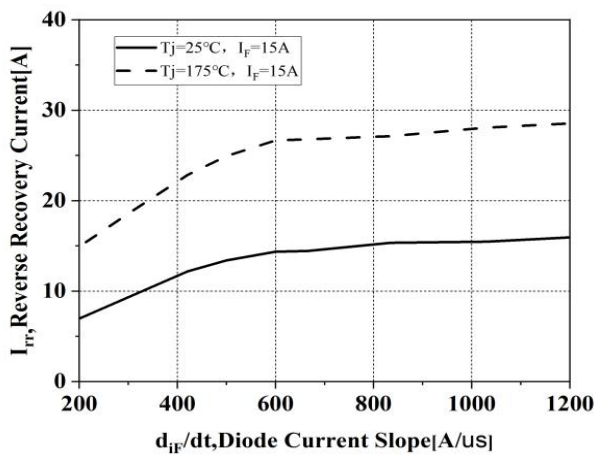


Fig.23. Typical reverse recovery current as a function of diode current slope (VR=600V)

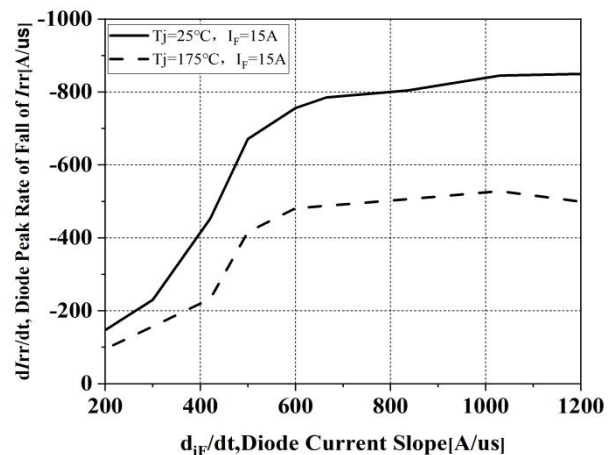
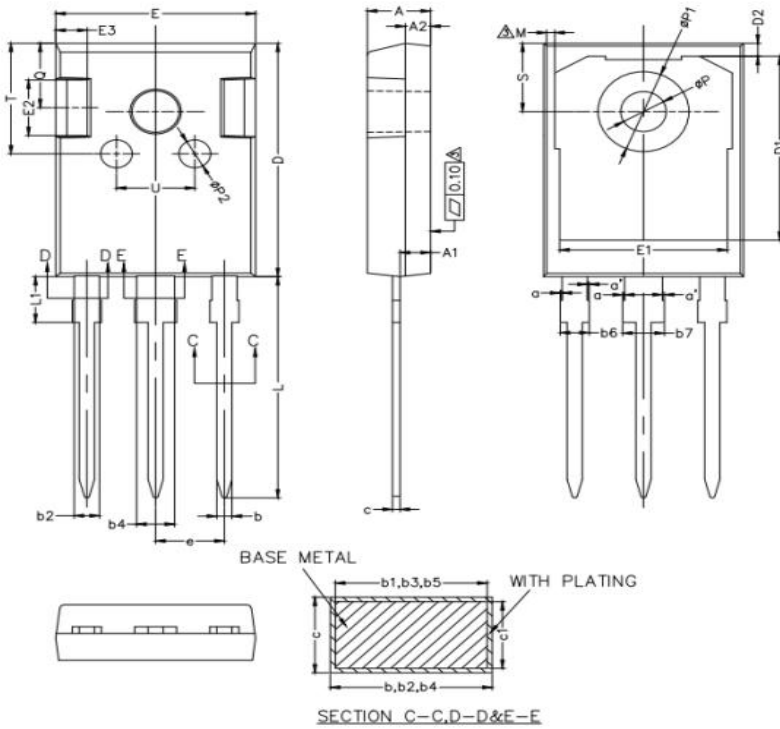


Fig.24. Typical diode peak rate of fall of reverse recovery current as a function of diode current slope (VR=600V)

## 7. Package Dimensions



COMMON DIMENSIONS  
(UNITS OF MEASURE=MILLIMETER)

SYMBOL	MIN	NOM	MAX
A	4.90	5.00	5.10
A1	2.31	2.41	2.51
A2	1.90	2.00	2.10
a	0	-	0.15
a'	0	-	0.15
b	1.16	-	1.26
b1	1.15	1.2	1.22
b2	1.96	-	2.06
b3	1.95	2.00	2.02
b4	2.96	-	3.06
b5	2.95	3.00	3.02
b6	-	-	2.25
b7	-	-	3.25
c	0.59	-	0.66
c1	0.58	0.60	0.62
D	20.90	21.00	21.10
D1	16.25	16.55	16.85
D2	1.05	1.20	1.35
E	15.70	15.80	15.90
E1	13.10	13.30	13.50
E2	4.90	5.00	5.10
E3	2.40	2.50	2.60
e	5.34	5.44	5.54
L	19.80	19.92	20.10
L1	3.95	4.13	4.30
M	0.35	-	0.95
P	3.50	3.60	3.70
P1	7.00	-	7.40
P2	2.40	2.50	2.60
Q	5.60	-	6.00
S	6.05	6.15	6.25
T	9.80	-	10.20
U	6.00	-	6.40

NOTES:  
1. ALL DIMENSIONS REFER TO JEDEC STANDARD  
10-247 AD DO NOT INCLUDE MOLD FLASH  
OR PROTRUSIONS.  
2. EJECTION MARK DEPTH 0.10±0.15

## 8. Version Information

Version No.	Date changed	Version revision record
V1.0	2024/03	Release version